

	Qualification Test Record NORSOK M-650 Edition 4		QTR. No.: WS-QTR-002		
			Rev. No.: 08		
Manufacturer name/address/ Web page:	Wilhelm Schulz GmbH, Kuhleshütte 111, 47809 Krefeld, Germany www.wschulz.com				
Reference standard	Norsok M-650 Edition 4				
Material designation and MDS No.:	ASTM A 815/ UNS S32760 acc. to MDS D53 Rev. 6				
Manufacturing summary doc. No.:	MSWPS32760-S/ MSWPS32760-S P/ MSWPS32760-W/WX			Rev. No.: 11	
Products and manufacturing process(es):	Cold formed seamless and welded fittings, WPS32760-S/ -W/WX manufactured from pipes and plates, by Hydro Forming and Dye Forming				
Mandatory conditions and sub-contractors:	Heat treatment by Furnace No. 600 and Furnace No. 570 in house Heat treatment procedure verifications satisfactory carried out under witness of qualifying company				
Other information:	Mechanical and Metallurgical Testing by DEKRA Incos GmbH, D-47228 Duisburg TÜV Rheinland Werkstoffprüfung GmbH, D-13158 Berlin and D-44649 Herne Element Materials Technology Hamburg GmbH, D-21079 Hamburg TPW Prüfzentrum GmbH, D-41460 Neuss MT Laboratories GmbH, D-40667 Meerbusch and D-47229 Duisburg Technotest – TÜV Austria, D-51371 Leverkusen GWQ GmbH & Co. KG, D-47441 Moers				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Elbow 90 DEG LR WP-S MSWPS32760-S Rev. 6	S32760-B1	219,1 x 45,0	45,0		
Tee WP-S MSWPS32760-S Rev. 6	S32760-T1	219,1 x 60,0	60,0		
Tee WP-S MSWPS32760-S Rev. 10	S32760-T2	219,1 x 25,0	31,25		
Conc. Red WP-S MSWPS32760-S Rev. 6	S32760-R1	219,1 x 60,0/ 168,3 x 40,0	60,0		
Cap WP-S MSWPS32760-S P Rev. 6	S32760-K1	406,4 x 60,0	60,0		
Cap WP-S MSWPS32760-S P Rev. 10	S32760-K2	457,2 x 70,0	70,0		
Elbow 90 DEG LR WP-WX MSWPS32760-W/-WX Rev. 6	S32760-BG1	406,4 x 60,0	60,0		
Tee Red. WP-WX MSWPS32760-W/-WX Rev. 6	S32760-TG1	406,4 x 60,0/ 355,6 x 60,0	60,0		
Conc. Red. WP-WX MSWPS32760-W/-WX Rev. 6	S32760-RG1	406,4 x 60,0/ 355,6 x 60,0	60,0		
Conc. Red. WP-WX MSWPS32760-W/-WX Rev. 10	S32760-RG2	406,4 x 60,0/ 355,6 x 60,0	60,0		
Elbow 45 DEG LR WP-WX MSWPS32760-W/-WX Rev. 10	S32760-BG2	406,40 x 9,53	11,66		
For additional test reports see annexure 1					
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: Heike Ballik, 04.02.2025	Checked by/Date: Avgoustinos Evangelidis, 04.02.2025			

Remarks/Special remarks:

1. The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
2. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.
3. This qualification is executed and accepted by MRC Global as "Qualifying Company" solely for the supply of the above listed products to MRC Global as "Purchaser", and MRC Global assumes no liability for the use of or reliance on this qualification/ acceptance by other purchasers.
4. In accordance with MRC Global internal routines and procedures, the validity of the qualification/acceptance is 1 year from the initial signing of the QTR front sheet, after which the qualification/acceptance is subject to annual verification and renewal.

Qualified/Accepted by (company name/address):

MRC Global Norway AS
Gamle Forusveien 53
4033 STAVANGER

Initial approval date: 21.03.2023

Expiry date (annual renewal): 21.03.2026

Signature: *Miko Beutler*

Per Venter

MRC Global Norway AS
 Gamle Forusveien 53
 4033 STAVANGER

Tested and Qualified Thickness and Weight					
<i>Products and manufacturing process(es):</i>	<i>Test record No.</i>	<i>Tested thickness (mm)</i>	<i>Qualified thickness (mm)</i>	<i>Test piece weight (kg)</i>	<i>Qualified weight (kg)</i>
Elbow 90 DEG LR WP-S	B2	6" x 3,4	27,5		
	B3	6" x 21,95			
Tee WP-S	T2	6" x 3,4	27,5		
	T3	6" x 21,95			
Conc. Red. WP-S	R2	6" x 4" 3,4	27,5		
	R3	6" x 4" 21,95			
Cap WP-S	K1	12" x 25,0	31,25		
Elbow 90 DEG LR WP-WX	BG4	4" Sch 40S	22,5		
	BG5	12" x 18,0			
Tee WP-WX	TG4	4" Sch 40S	22,5		
	TG5	12" x 18,0			
Conc. Red. WP-WX	RG4	4" x 3" Sch 40S	22,5		
	RG6	16" x 12" 18,0			