MRC Global

8	Qualification Test Record NORSOK M-650 Edition 4					QTR. No.: WS-QTR-003 Rev. No.: 08			
Manufacturer name/address/		Schulz GmbH chulz.com	, Kuhleshütte 111, 4780	Krefeld, Germany					
Neb page: Reference standard	Norsok M-650 Edition 4								
Material designation and MDS No.:	ASTM A815/ UNS S31803 acc. to MDS D43 Rev. 6								
Manufacturing summary doc. No.:	MSWPS	631803-W/WX,	MSWPS31803-S P, MS	WPS31803-S Rev.		No.: 13			
Products and manufacturing process(es):	Cold formed seamless and welded fittings, WPS31803-S/-W/-WX, manufactured from pipes and plates, by Hydro Forming and Dye Forming								
Mandatory conditions and sub-contractors:	Heat treatment by Furnace No. 600 and Furnace No. 570 in house Heat treatment procedure verifications satisfactory carried out under witness of qualifying company								
	Mechanical and Metallurgical Testing by DEKRA Incos GmbH, D-47228 Duisburg TÜV Rheinland Werkstoffprüfung GmbH, D-13158 Berlin and D-44649 Herne Element Materials Technology Hamburg GmbH, D-21079 Hamburg TPW Prüfzentrum GmbH, D-41460 Neuss MT Laboratories GmbH, D-40667 Meerbusch and D-47229 Duisburg Technotest – TÜV Austria, D-51371 Leverkusen GWQ GmbH & Co. KG, D-47441 Moers								
	CONTRACTOR DESCRIPTION OF THE PARTY OF THE P		ualified Thickness	and Weig	ht				
Products and manufacturing process(es):		Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)			
Elbow 90 DEG LR WP-S MSWPS31803-S Rev. 8		B2 B4	168,3 x 4,5 457,2 x 54,99	60,0					
Tee WP-S MSWPS31803-S Rev. 8		T2 T4	168,3 x 4,5 457,2 x 54,99	60,0					
Conc. Red WP-S MSWPS31803-S Rev. 8		R2 R4	168,3 x 141,3 x 5,0 457,2 x 406,4 x 54,99	60,0					
Tee WP-S MSWPS31803-S Rev. 12		T5	219,1 x 28,0	35,0					
Cap WP-S MSWPS31803-S P Rev. 8		K2	457,2 x 50,0	60,0					
Cap WP-S MSWPS31803-S P Rev. 12		K3 BG4	457,2 x 70,0 323,9 x 5,0	70,0					
Elbow 90 DEG LR WP-WX MSWPS31803-W/WX Rev. 8		BG6 TG4	323,9 x 5,0 457,2 x 50,0 323,9 x 5,0	60,0					
Tee WP-WX MSWPS31803-W/WX Rev. 8 Conc. Red. WP-WX		TG6 RG4	457,2 x 50,0 323,9 x 273 x 5,0	60,0					
MSWPS31803-W/WX Rev. 8 Tee Red. WP-WX		RG7	457,2 x 406,4 x 50,0 355,60 x 15,09/ 219,07	60,0					
MSWPS31803-W/WX Rev. 12 Conc. Red. WP-WX		TG7	x 12,70	18,86					
Conc. Red. WP-\	ΛX	PC9	406,4 x 70,0/ 355,6 x	70.0					
Conc. Red. WP-\ MSWPS31803-W/WX		RG8 For addition	406,4 x 70,0/ 355,6 x 70,0 onal test reports see ann	70,0 nexure 1					
		For addition	70,0	nexure 1					



Remarks/Special remarks:

- 1. The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
- This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.
- This qualification is executed and accepted by MRC Global as "Qualifying Company" solely for the supply of the above listed products to MRC Global as "Purchaser", and MRC Global assumes no liability for the use of or reliance on this qualification/ acceptance by other purchasers.
- 4. In accordance with MRC Global internal routines and procedures, the validity of the qualification/acceptance is 1 year from the initial signing of the QTR front sheet, after which the qualification/acceptance is subject to annual verification and renewal.

Qualified/Accepted by (company name/address):

MRC Global Norway AS

Gamle Forusveien 53

4033 STAVANGER

Initial approval date: 21.03.2023

Expiry date (annual renewal): 21,03.2026 Signature: Hika Berklere

Annex1-WS-QTR-003 Rev. 08

MRC Global Norway AS Gamle Forusveien 53 4033 STAVANGER

Tested and Qualified Thickness and Weight								
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)			
Elbow 90 DEG LR WP-S	B2 B3	168,3 x 4,5 219,1 x 4,5	31,75					
Tee WP-S	T2 T3	168,3 x 4,5 219,1 x 25,4	31,75					
Conc. Red. WP-S	R2 R3	168,3 x 141,3 x 5,0 219,1 x 168,3 x 25,4	31,75					
Cap WP-S	K1	406,4 x 30	37,5					
Elbow 90 DEG LR WP-WX	BG4 BG5	323,9 x 5,0 406,4 x 30	37,5					
Tee WP-WX	TG4 TG5	323,9 x 5,0 406,4 x 355,6 x 30	37,5					
Conc. Red. WP-WX	RG4 RG6	323,9 x 273 x 5,0 355,6x 323,9 x 30,0	37,5					